#### **COMPOSITES CURRICULUM - Unit Information**

This unit forms part of the Masters level Composites Curriculum developed by Bristol and Plymouth Universities.

| Taught block title    | Manufacturing Operations B     |
|-----------------------|--------------------------------|
| Unit title            | Surface finishing and painting |
| Level (Credit points) | H (2)                          |
| Unit director         | Professor John Summerscales    |

## Unit description

This unit forms part of the Masters level Composites Curriculum. It builds on the unit "Introduction to Composites" and "Composites Constituents" to provide Learners with a good understanding of the capabilities and limitations of coating systems.

# Core subjects to be covered

- 1. Coating laminates, or laminating-to-coatings
- 2. Surface preparation
- 3. Paint formulation and characterisation
- 4. Paint application
- 5. Gel-coats formulation and characterisation
- 6. Open mould gel-coating
- 7. In-mould gel-coating
- 8. Metallisation of polymeric surfaces

- 9. Classification of defects in coatings: to include pinholes, print-through
- 10. Measurement of quality for surface finishes
- 11. Functional coatings, including self-cleaning surfaces and anti-fouling systems
- 12. Removal, repair and disposal of coatings
- 13. Cost and environmental issues

## Statement of unit aims

The aims of this unit are to:

- 1. Give Learners an understanding of the range of coating materials and process options
- 2. Provide Learners with an overview of the capabilities and limitations of coating systems
- 3. Give Learners the tools to determine and appropriate coating system for a specific application
- 4. Provide the Learners with an understanding of process issues constraining the surface finish of composites

# Statement of learning outcomes

Learners will be able to:

- 1. Provide a clear overview of the capabilities and limitations of coating systems
- 2. Establish an appropriate coating system for a specific application
- 3. Understanding of process issues constraining the surface finish on composites

| Methods of teaching            | 7 lectures, 2 lab classes and demonstrations, 1 class exercise  |
|--------------------------------|---|
| Assessment details if required | Written assignment (85%), 20 minute assessed presentation (15%) |
| Timetable information          | 2 days of teaching in a block                                   |